

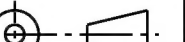

| ZONE | ISS | DESCRIPTION   | DATE        |            | APPROVALS |
|------|-----|---|-------------|------------|-----------|
| D4   | P3Y | LOC D4: SECTION E-E DIMENSION WAS 18.9.<br>ECR R41263 INCORPORATED. | 8 JAN 2015  | MODIFIED:  | N LOCKIE  |
|      |     | CHANGE CODE: DE   | 8 JAN 2015  | DRG CHCK:  | B MITCHEM |
|      |     |   |             | PROJ ENGR: |           |
|      |     |   |             | MFG ENGR:  |           |
|      |     |   |             | TECH APRL: |           |
|      |     |   |             | DSGN APRL: |           |
|      |     |   | 28 JAN 2015 | DSGN APRL: | D P SMITH |

NOTES

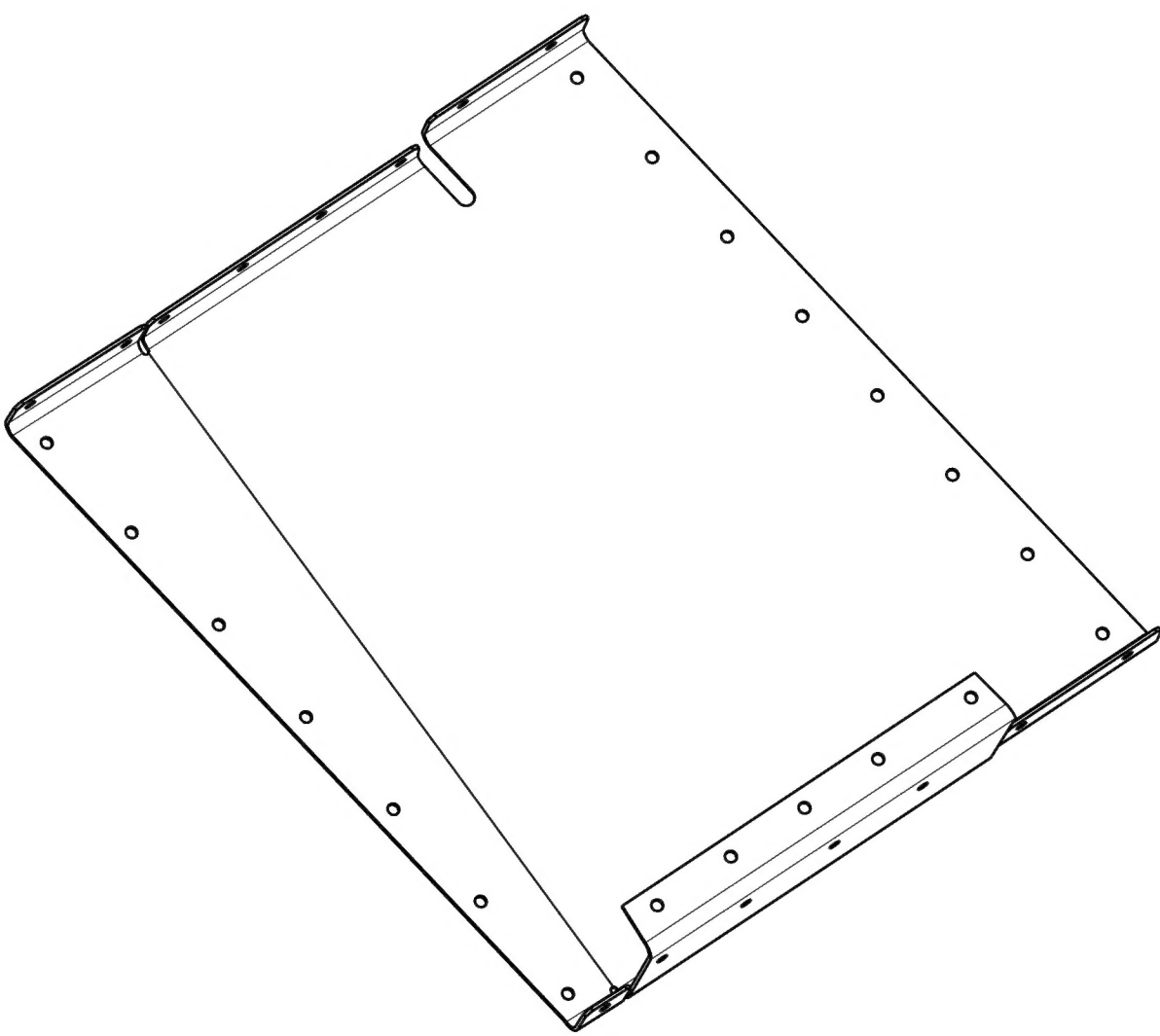
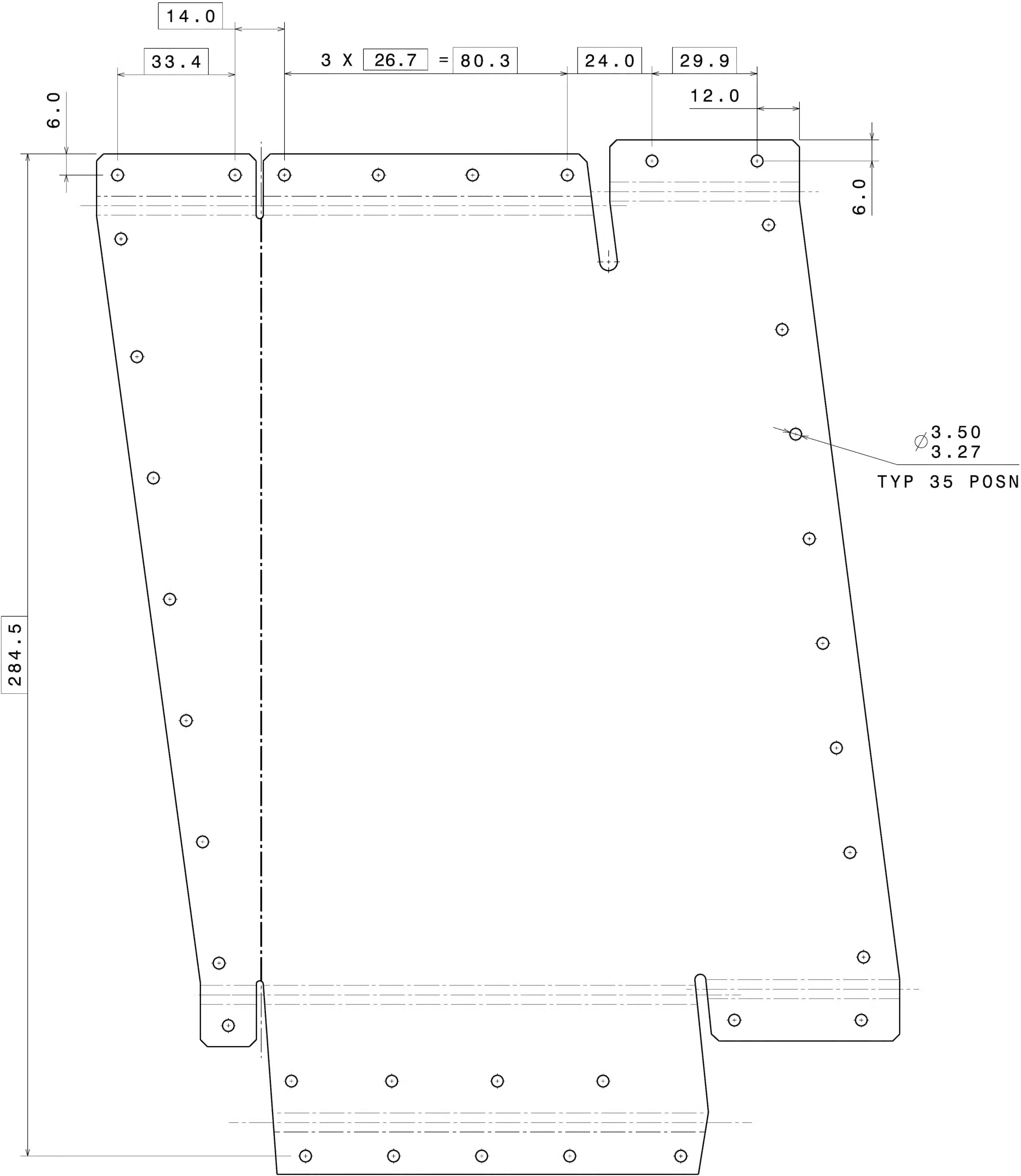
- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\begin{matrix} \oplus \\ \oplus \end{matrix} \begin{matrix} \square \\ \square \end{matrix} \begin{matrix} \phi 0.34 \end{matrix}$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

| REF | DRAWING NUMBER | QTY | DESCRIPTION | MATERIAL/REMARKS |
|-----|----------------|-----|-------------|------------------|
| 01  | QD3088-133     | A/R | PRIMER      |                  |
| 02  | QD3088-134     | A/R | ACTIVATOR   |                  |
| 03  | QD3088-135     | A/R | THINNERS    |                  |

QB21888 - AS DRAWN  
QB21918 - OPP HAND



|  |  |  |  |  |  |  |           |  |           |  |  |  |             |  |            |  |             |  |
|--|--|--|--|--|--|--|-----------|--|-----------|--|--|--|-------------|--|------------|--|-------------|--|
| <div>© 2014 PALL EUROPE LTD</div> <div>This document may contain confidential technical data, including trade secrets proprietary to Pall Europe LTD. The document, design rights and all other disclosures in this document are the property of Pall Europe LTD. Unauthorised use, copying, distribution to third parties, manufacture, or reproduction in whole or in part is prohibited.</div> <div>PALL EUROPE LTD</div> |  | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN<br>MILLIMETRES |  | <div>THIRD ANGLE<br/>PROJECTION</div> <div></div> | <div>DRG PER ASME<br/>Y14.5M-1994<br/>OR<br/>BS 8888</div> |  | APPROVALS |  | DATE      |  | <div> Pall Corporation</div> <div>PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND</div> <div>TITLE</div> <div>BOX</div> |  |             |  |            |  |             |  |
|  |  | TOLERANCES ARE:  |  |  |  |  | DRAWN BY  |  | B MITCHEM |  |  |  |             |  | 9 OCT 2014 |  |             |  |
|  |  | DECIMALS   |  |  |  |  | ANGLES    |  | DRG CHCK  |  | T CLARK  |  | 10 OCT 2014 |  | PROJ ENG   |  |             |  |
|  |  | X. ± 1.0   |  |  |  |  | ± 0.5 DEG |  | MFG ENGR  |  |  |  |             |  | TECH APRL  |  |             |  |
|  |  | .X ± 0.5   |  |  |  |  |           |  | NEXT ASSY |  |  |  |             |  | DSGN APRL  |  |             |  |
|  |  | .XX ± 0.25   |  |  |  |  |           |  | USED ON   |  | QB05043  |  | DSGN APRL   |  | E C BULA   |  | 10 OCT 2014 |  |
|  |  | .XXX ± -   |  |  |  |  |           |  |           |  |  |  | CONTRACT NO |  |            |  |             |  |
|  |  | SURFACE FINISH   |  |  |  |  | 3.2/      |  |           |  |  |  | SCALE       |  | 1 : 1      |  | WEIGHT      |  |
|  |  | DO NOT SCALE DRAWING   |  |  |  |  |           |  |           |  |  |  | SHEET       |  | A          |  | OF B        |  |

| ZONE | ISS | DESCRIPTION  | DATE        |            | APPROVALS |
|------|-----|--|-------------|------------|-----------|
| D4   | P3Y | LOC D4: SECTION E-E DIMENSION WAS 18.9.<br>ECR R41263 INCORPORATED.<br>CHANGE CODE: DE | 8 JAN 2015  | MODIFIED:  | N LOCKIE  |
|      |     |  | 8 JAN 2015  | DRG CHCK:  | B MITCHEM |
|      |     |  |             | PROJ ENGR: |           |
|      |     |  |             | MFG ENGR:  |           |
|      |     |  |             | TECH APRL: |           |
|      |     |  |             | DSGN APRL: |           |
|      |     |  | 28 JAN 2015 | DSGN APRL: | D P SMITH |



ISOMETRIC VIEW  
N.T.S.

FLAT PATTERN

|  |  |           |  |  |             |           |             |  |                    |                           |            |
|--|--|-----------|--|--|-------------|-----------|-------------|--|--------------------|---------------------------|------------|
| <div>© 2014 PALL EUROPE LTD</div> <div>This document may contain confidential technical data, including trade secrets proprietary to Pall Europe LTD. The document, design rights and all other disclosures in this document are the property of Pall Europe LTD. Unauthorised use, copying, distribution to third parties, manufacture, or reproduction in whole or in part is prohibited.</div> <div>PALL EUROPE LTD</div> | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN<br>MILLIMETRES |           | THIRD ANGLE<br>PROJECTION<br> | DRG PER ASME<br>Y14.5M-1994<br>OR<br>BS 8888 | APPROVALS   |           | DATE        |  Pall Corporation |                    |                           |            |
|  | TOLERANCES ARE:  |           |  |  | DRAWN BY    | B MITCHEM | 9 OCT 2014  | PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND  |                    |                           |            |
|  | DECIMALS   | ANGLES    | APPLICATION  |  | DRG CHCK    | T CLARK   | 10 OCT 2014 | TITLE  |                    |                           |            |
|  | X. ± 1.0   | ± 0.5 DEG | NEXT ASSY  |  | PROJ ENG    |           |             | BOX  |                    |                           |            |
|  | .X ± 0.5   |           |  |  | MFG ENGR    |           |             |  |                    |                           |            |
|  | .XX ± 0.25   |           |  |  | TECH APRL   |           |             |  |                    |                           |            |
|  | .XXX ± -   |           |  |  | DSGN APRL   |           |             |  |                    |                           |            |
|  | SURFACE FINISH   | 3.2/      | USED ON  |  | DSGN APRL   | E C BULA  | 10 OCT 2014 | SIZE<br>A2.  | CAGE CODE<br>U0088 | DRG NO<br>QB21888/QB21918 | ISS<br>P3Y |
|  | DO NOT SCALE DRAWING   |           | QB05043  |  | CONTRACT NO |           | SCALE       | 1 : 1  | WEIGHT             | SHEET B OF B              |            |